



Coil Coating Process

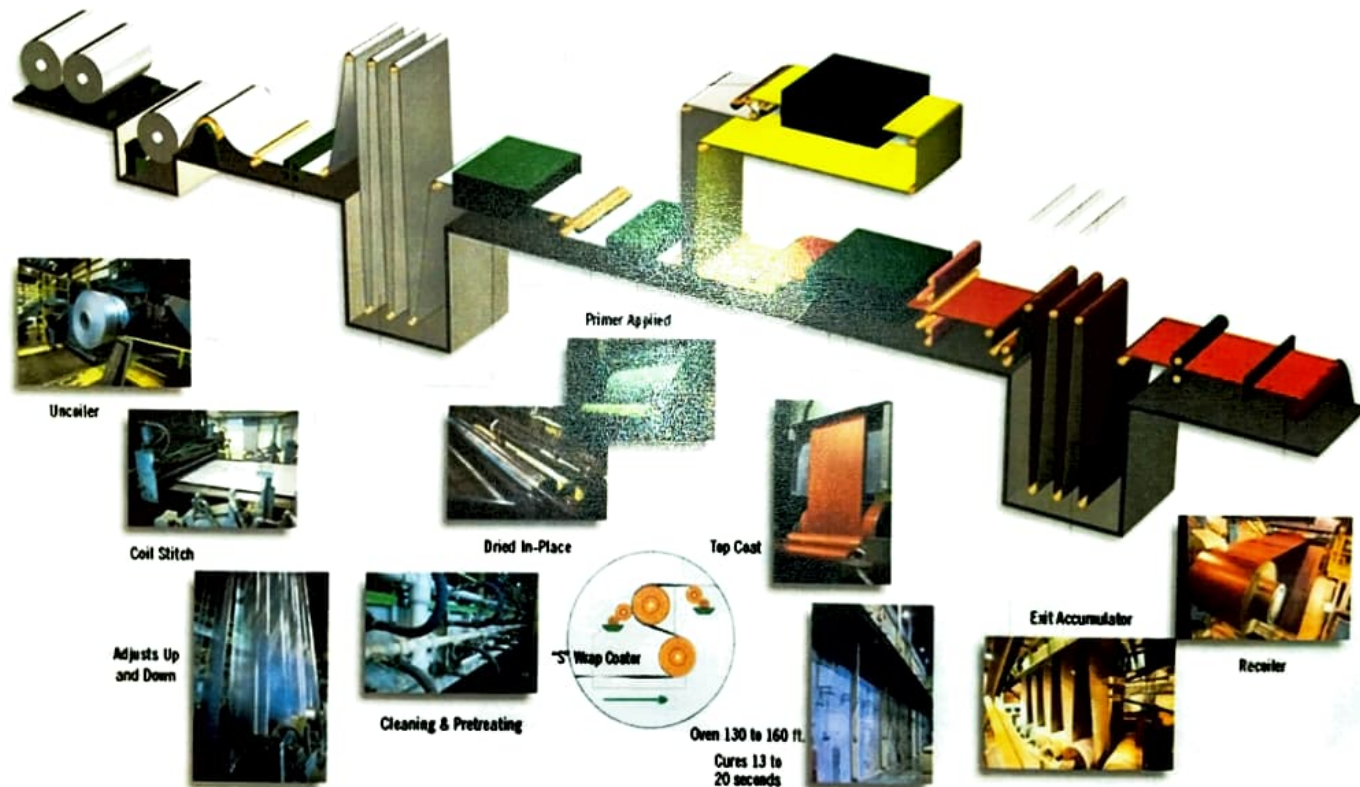
SUCCESS. **YOURS** IS OURS.™



Precoat Metals

COIL COATING PROCESS

ENTRY END → ACCUMULATOR → CLEANING & PRETREATING → PRIME COAT → TOP COAT → EXIT ACCUMULATOR → EXIT END

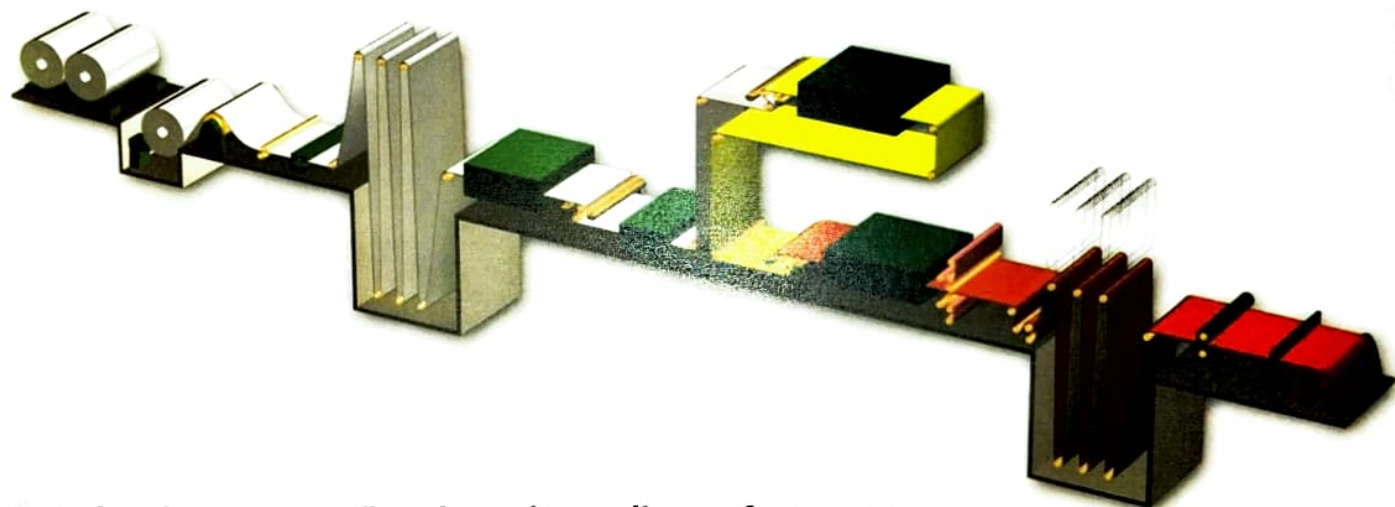


*Not To Scale

Precoat Metals

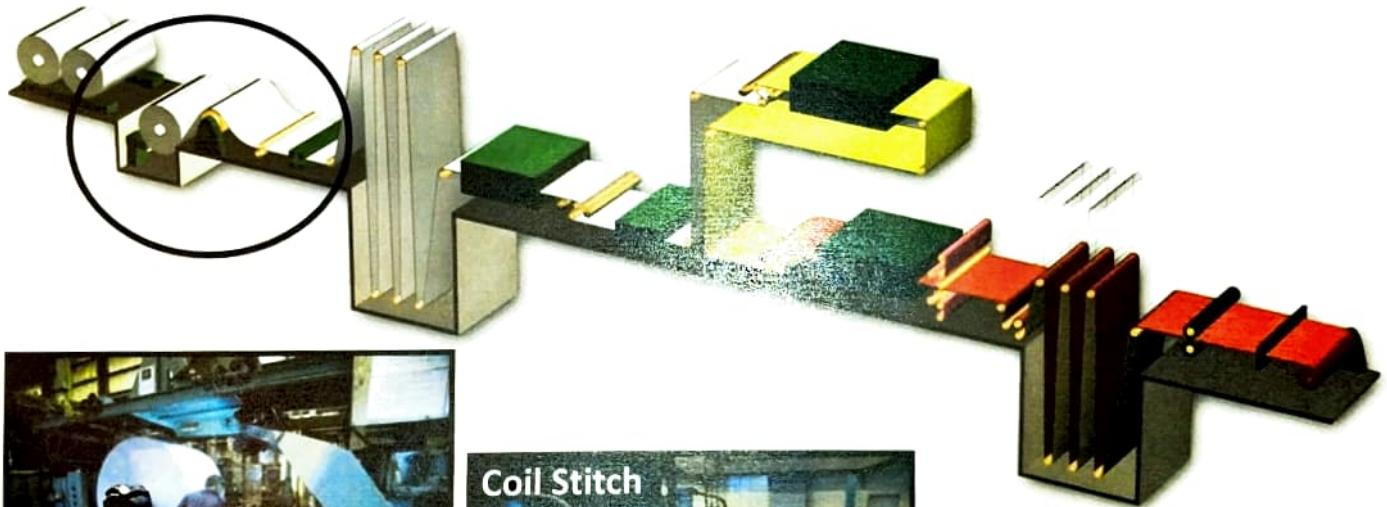
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Coil Coating Process

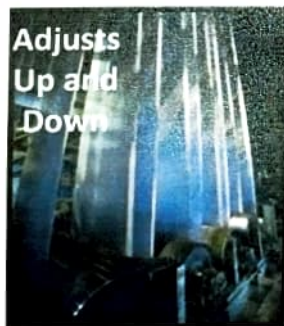
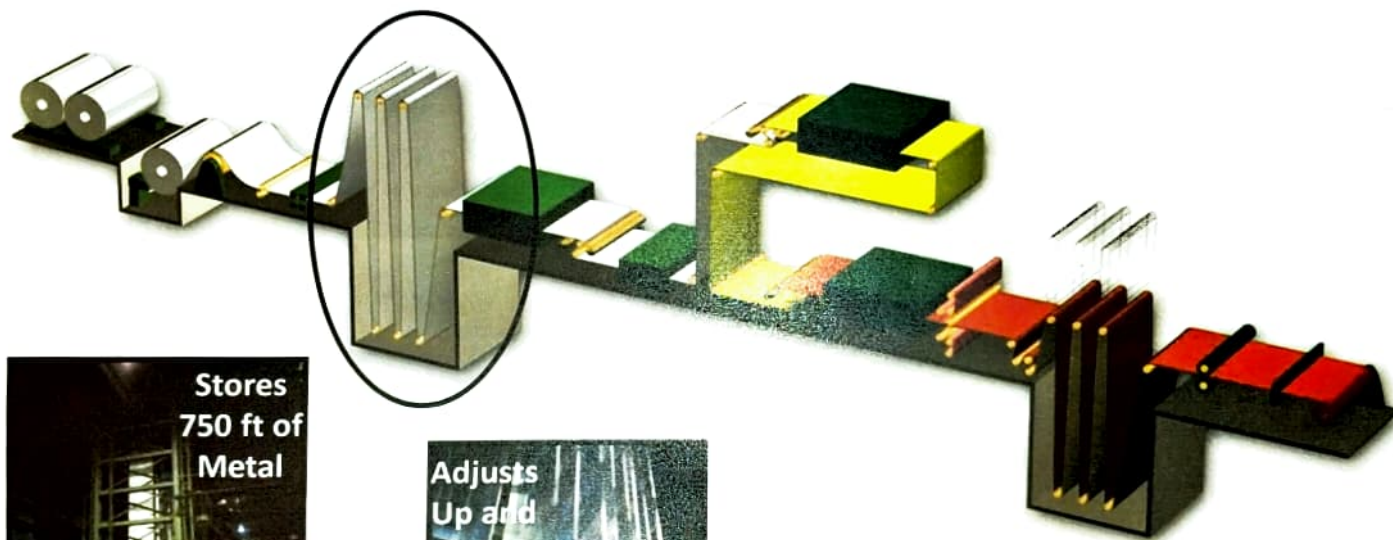


Metal coils – up to 72" wide and traveling as fast as 750 feet per minute – unwind, both the top and bottom sides are cleaned, chemically treated, primed, oven-cured, top-coated, oven-cured again and recoiled for shipment

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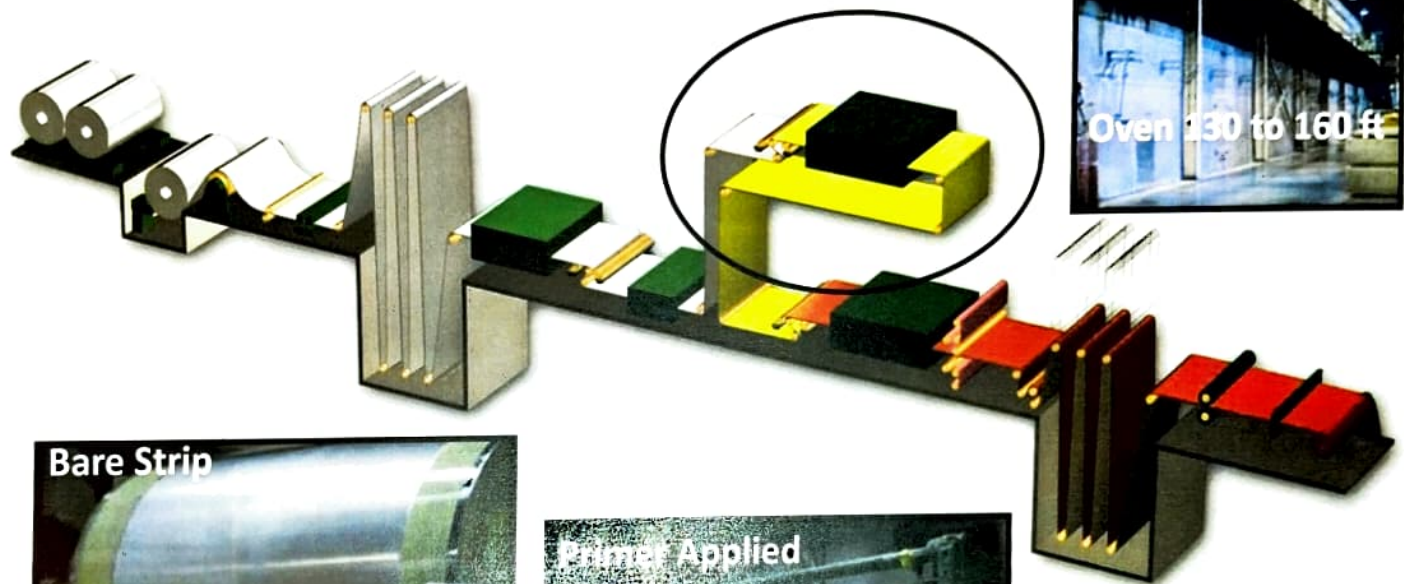
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Coil Coating Process

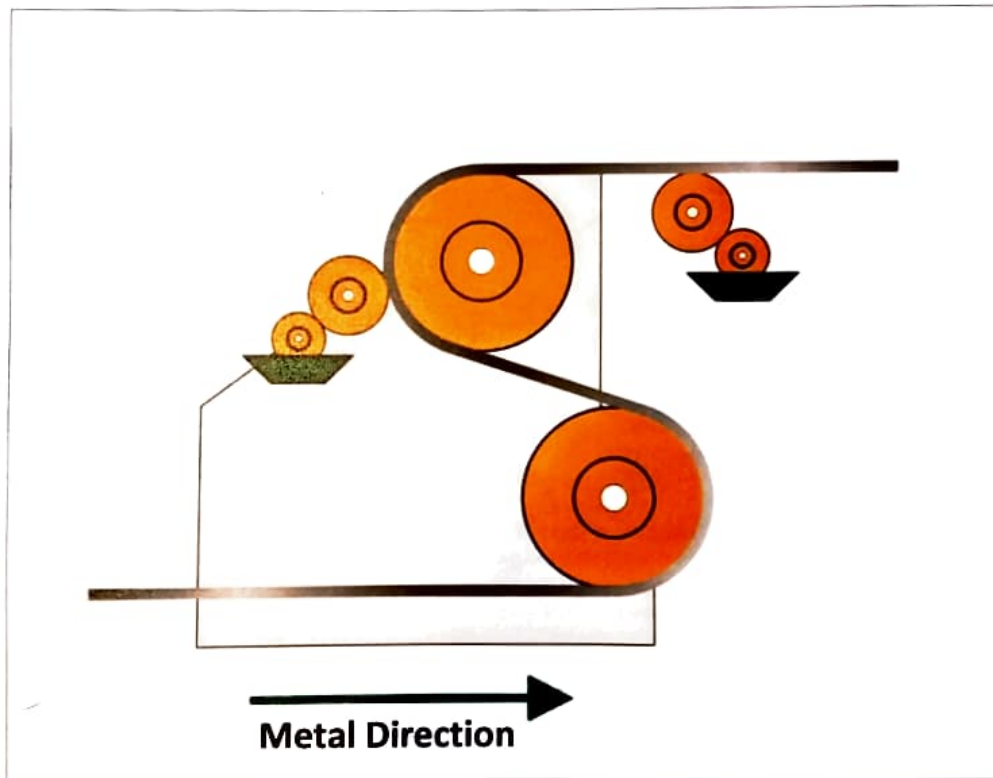


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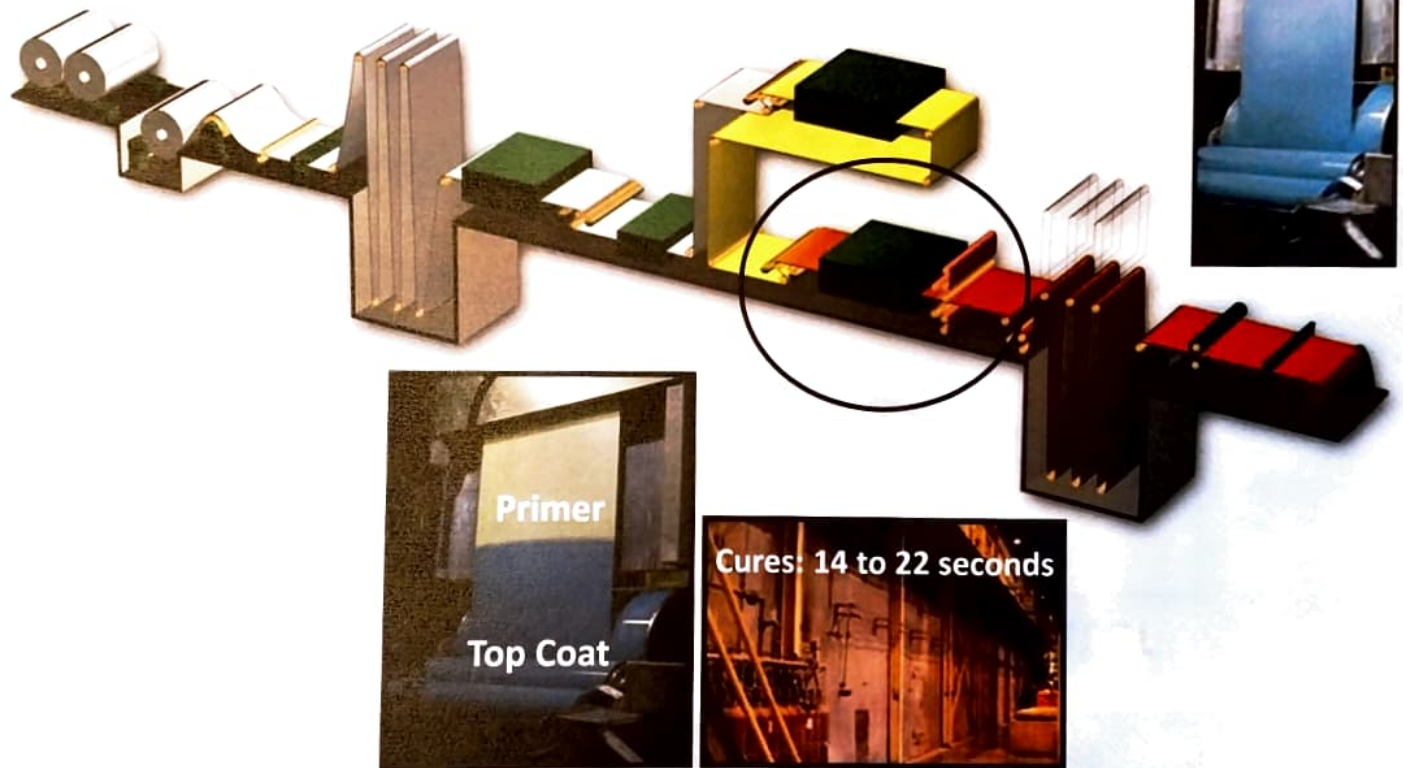
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Schematic: The "S" Wrap Coater



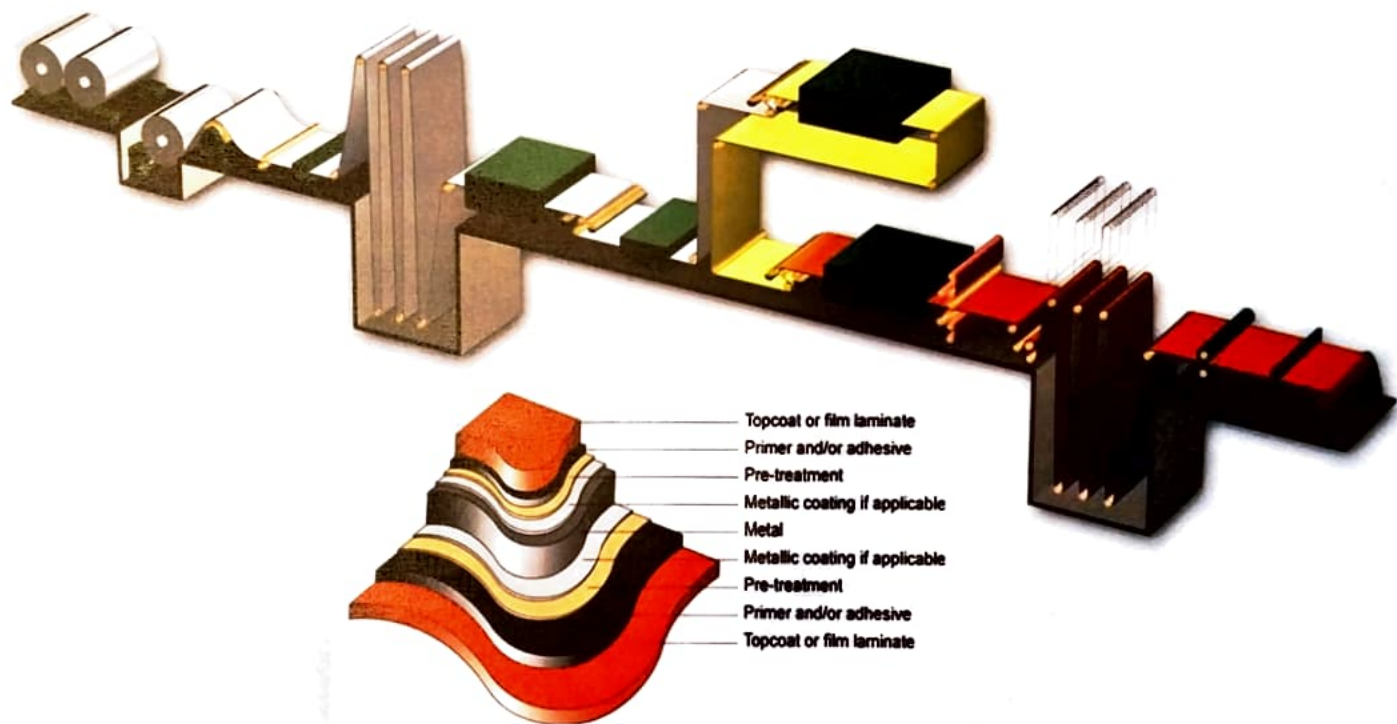
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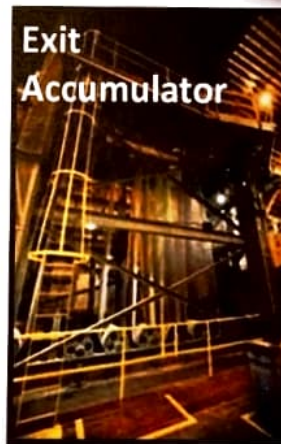
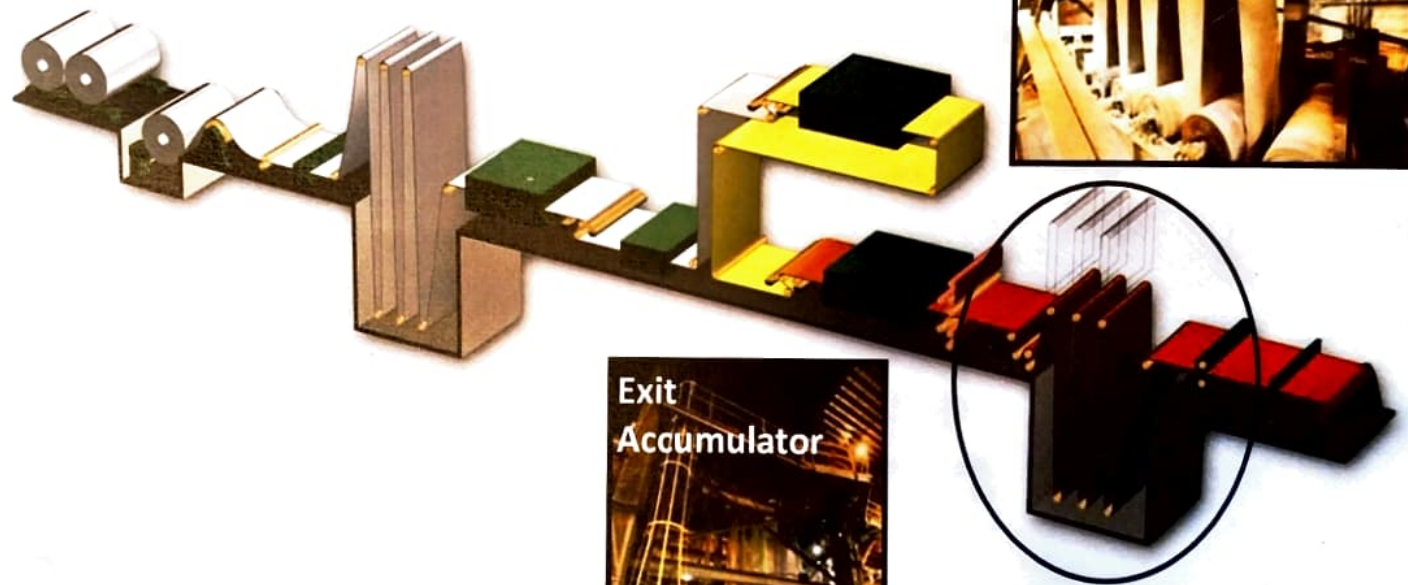
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Coil Coating Process

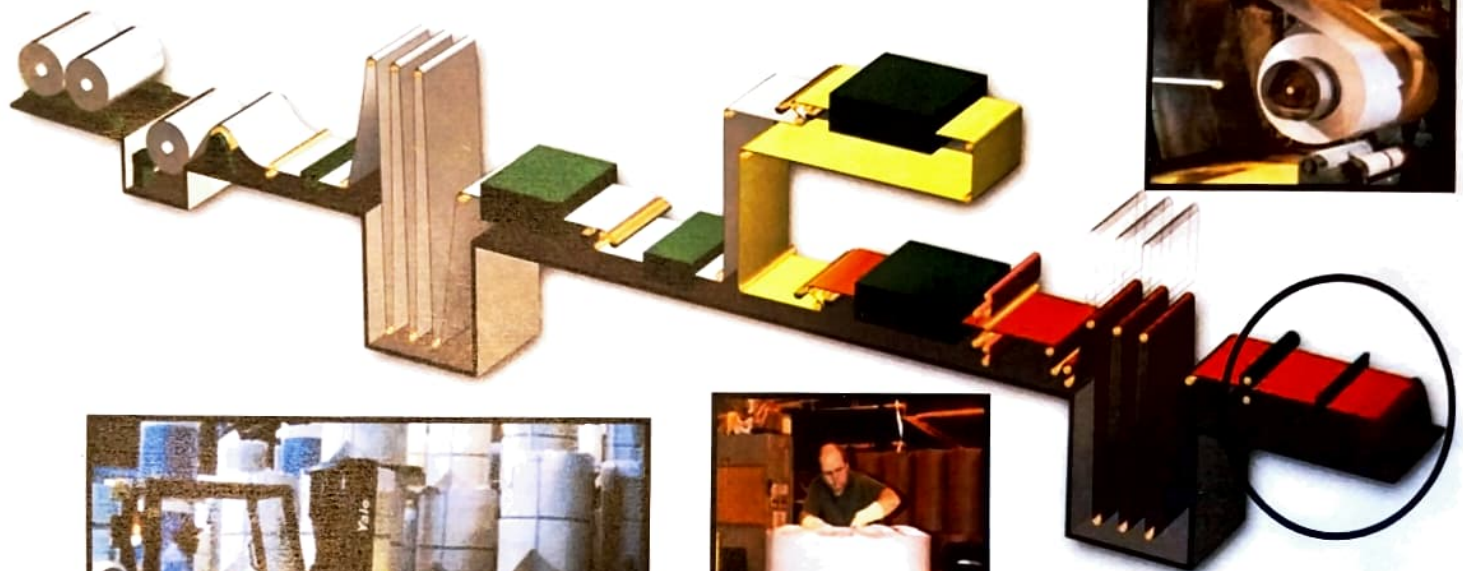


Typical composition of a coated product.

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